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General questions about spindle pwm control and

I've got a 1991 Haas VF1 that burnt a couple boards in, Regarding the PWM control, I read in the Mach manual that the signal uses the spindle step/dir pin.

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1991 Haas VF1 CNC Vertical Mill. Specifications: Table Size 26 x 14 Table Load 3,000 lbs. Travels: X-Axis 20 Y-Axis 16

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1991 haas vf-1 - video 1 | 3 axis vertical

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